

## STEP 7



x4



x4



P

x4



NTS

4-40x1/4 Pan Head Steel #2010

Low Roll Center Cone #5008

Pivot Ball

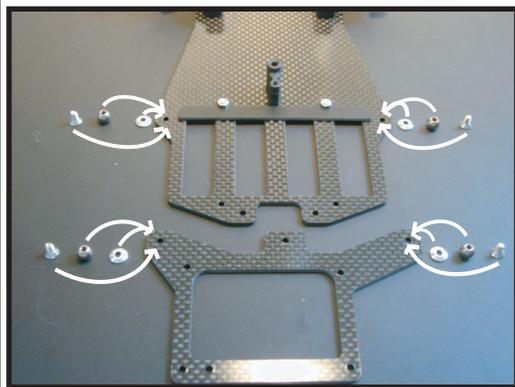
Bottom Plate #1253

1

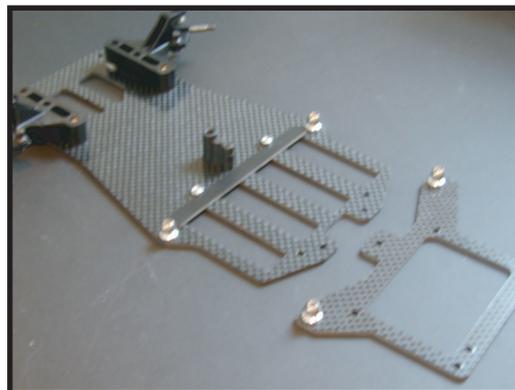
-Run the four screws under the chassis.

2

-First put the roll center shim over the screw above the chassis, then the pivot ball. Tighten the pivot ball down, making sure not to scratch it.



BEFORE



AFTER

## STEP 8



4-40x1/2 Pan Head Steel #2014

Low Roll Center Cone #5008

4-40 Mini-LockNut # 2076

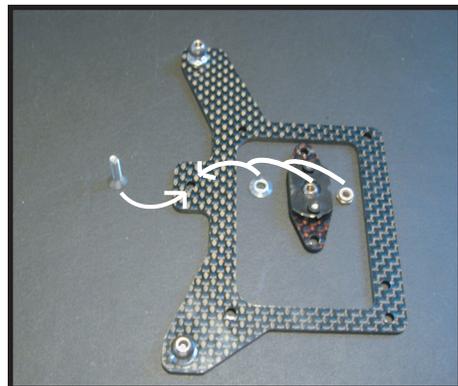
Center Pivot Assembly

1

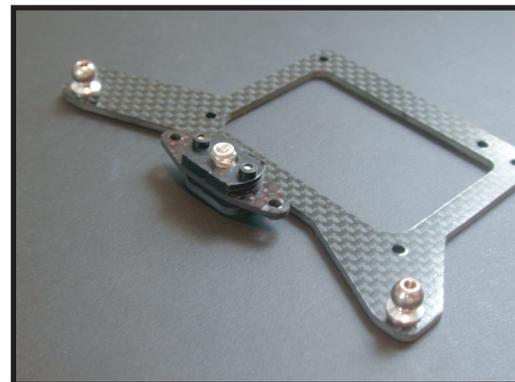
-Run the screw under the chassis.

2

-First put the roll-center shim over the chassis then place the center pivot assembly with the heads of the 2-56" screws facing down then tighten down the assembly and then the lock-nut.



BEFORE



AFTER