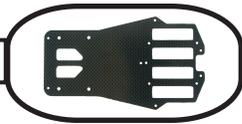


## STEP 3

NTS

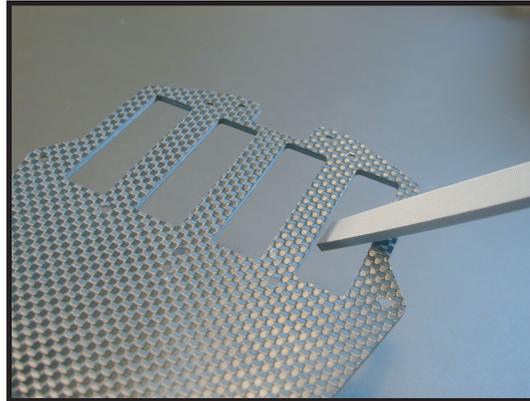


Rev. 4 chassis

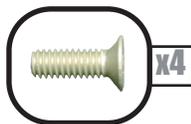
1

-File down the battery slots, on the side of the chassis without counter-sunk holes, slightly, just enough to take off the edge so that it does not cut the battery shrink-wrap.

1



## STEP 4



8-32x1/2 Aluminum Screws #2046 #6 Flat Hole Washer #2089

1

-Run the 4 Screws under the chassis placing shim for castor above the chassis (above the screw that is furthest forward on the chassis)

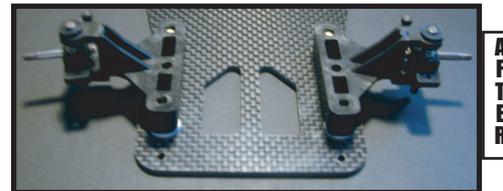
2

-Screw the arms down making sure to "trap" the shim for castor between the chassis and the arm.

1



2



AFTER